

OK Tigrod Ni-1

A bare nickel based rod alloyed with about 3% Ti for welding of high purity nickel (min 99.6 %Ni), ordinary wrought nickel and nickel with reduced C content. The weld metal can be used in a wide range of applications where the construction is working with corrosive media.

Classifications Wire Electrode:	SFA/AWS A5.14:ERNi-1, EN ISO 18274:S Ni 2061 (NiTi3)
Approvals:	VdTÜV 12659, VdTÜV 12665

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type:	Nickel (Ni + 2.5 % Ti)
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Typical Wire Composition %							
C	Mn	Si	Ni	Al	Cu	Fe	Ti
0.01	0.4	0.5	96	0.06	0.01	0.04	3.1